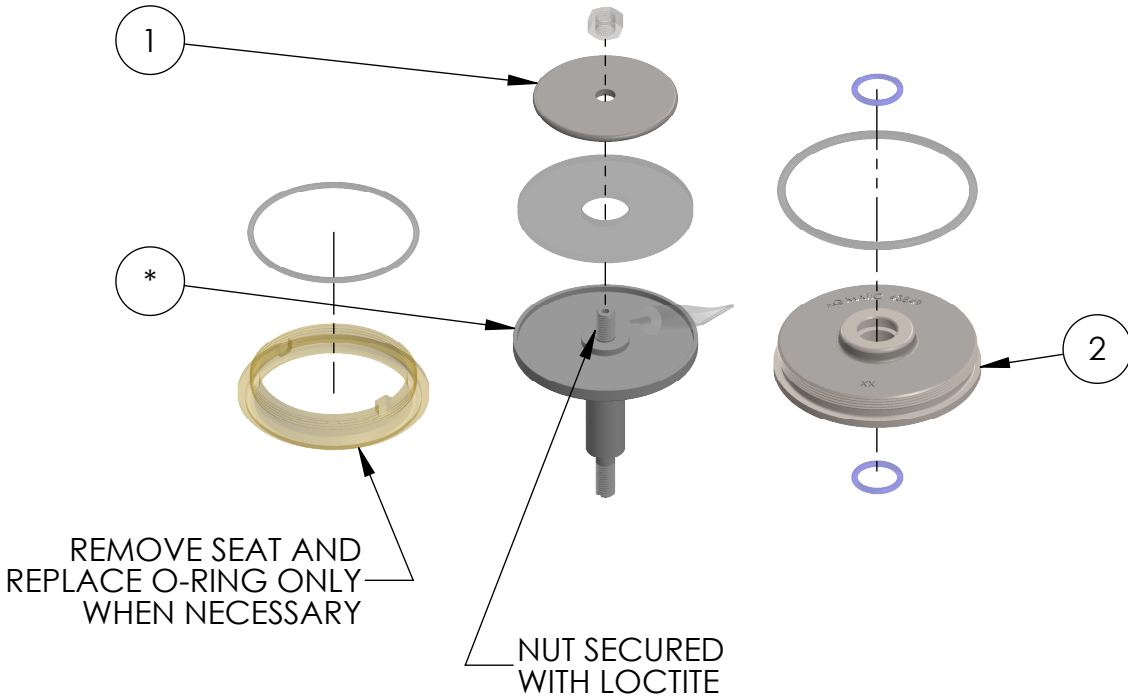


ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	4510417	-	DIAPHRAGM PLATE,425 DISC,426	1
2	43849	426-GO	SHAFT GUIDE, 426	1
3	1074371	426-DA	PLATE,426 DIAPH,427 DIC PLATE	2
4	44021-01	426-LL	COMBINATION SHAFT, NC	1

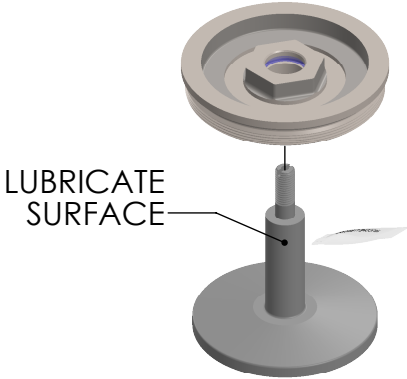
1070132 INTERNAL PARTS KIT
ASSEMBLY INSTRUCTION
MODEL NO. 426-RG

REVISIONS				
ECN	REV	DESCRIPTION	DATE	APPROVED
2485	A	INITIAL RELEASE	12/16/2024	PMJ

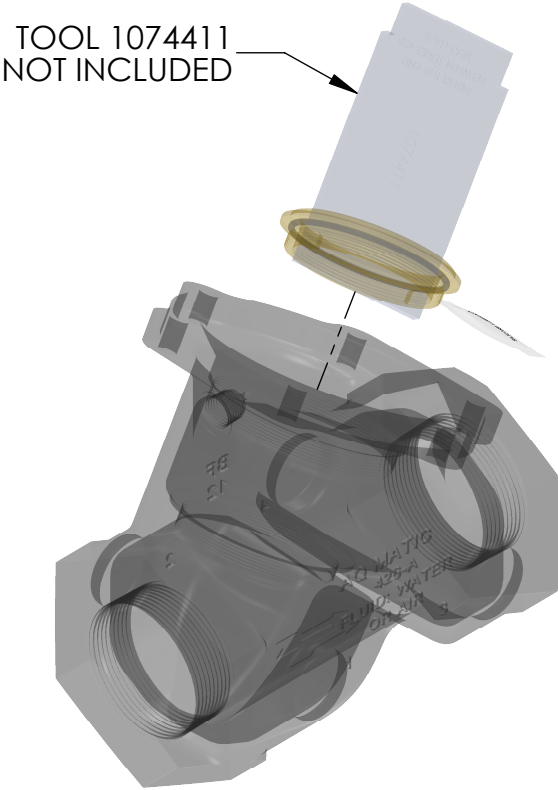
STEP 1



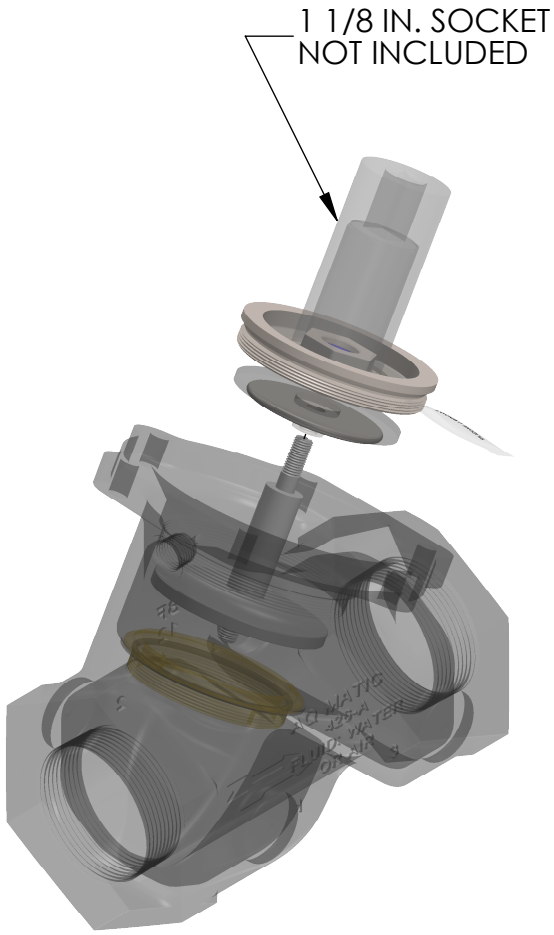
STEP 2



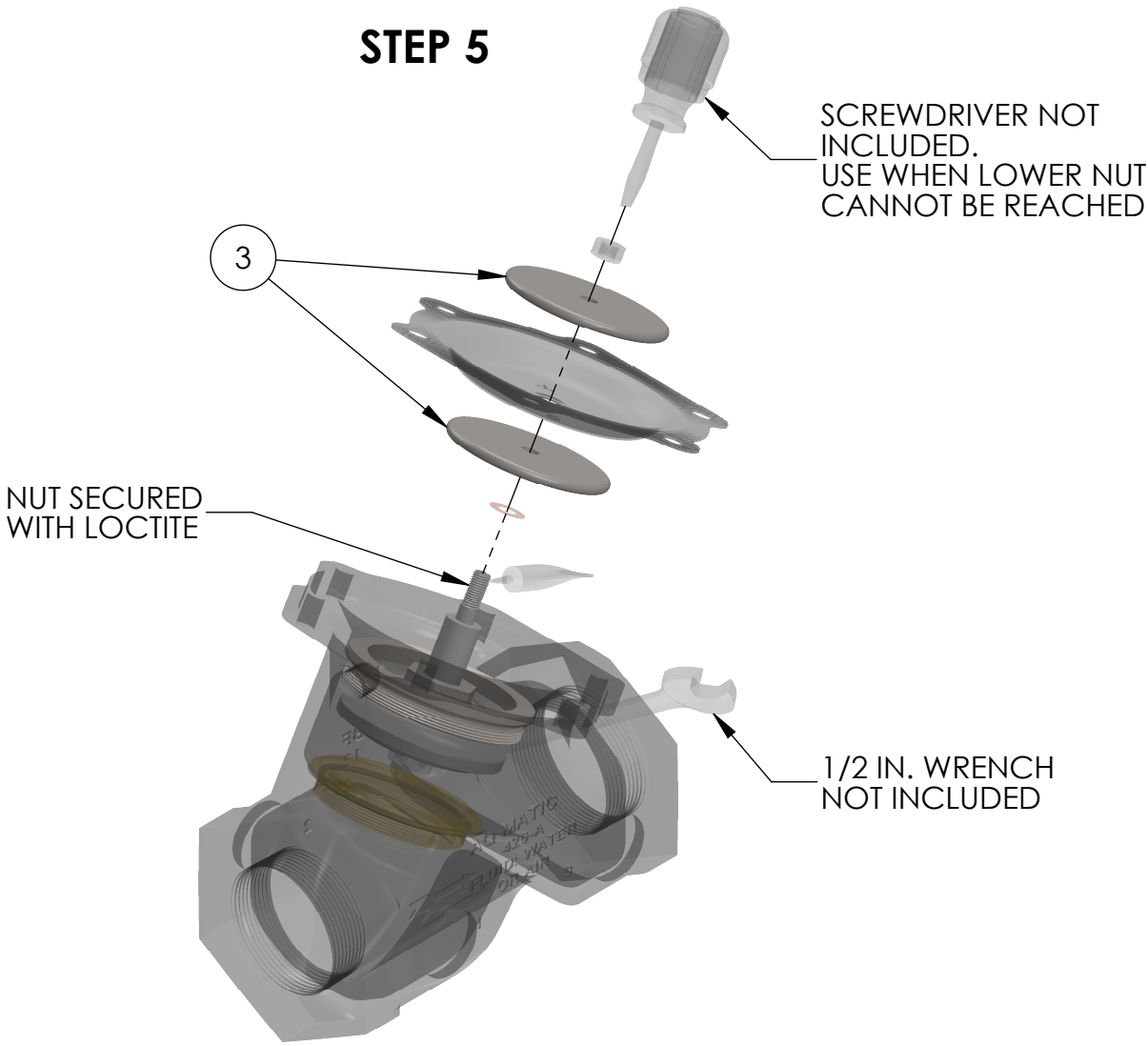
STEP 3
(NOT NEEDED FOR MOST REPAIRS)



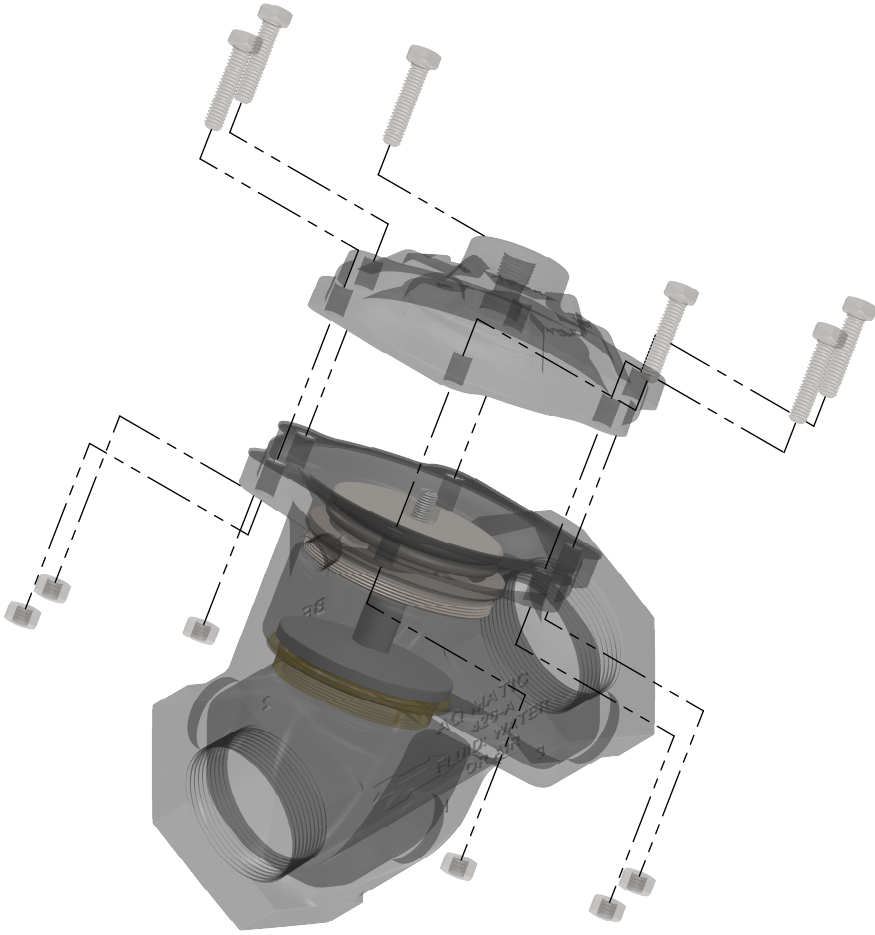
STEP 4



STEP 5



STEP 6



- NOTES:
- ALL O-RINGS MUST BE INSTALLED WITH 42561 SILICONE LUBRICANT.
 - ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

TORQUE TABLE	
PART	TORQUE
SEAT	200 IN-LBS
UPPER SHAFT NUT	140 IN-LBS
LOWER SHAFT NUT	140 IN-LBS
SHAFT GUIDE	200 IN-LBS
CAP SCREWS & NUTS	140 IN-LBS

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.

PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.

THIRD ANGLE PROJECTION

DEFAULT TOLERANCES:
ANGLES : ± 1°
1 PLACE .X: ± .100 [2.54]
2 PLACE .XX: ± .010 [0.3]
3 PLACE .XXX: ± .005 [0.13]

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DESCRIPTION	
KIT,426,INT,NC	
DWG NO. 1070132	REV. A
SIZE C	SCALE 1:3
SHEET 1 OF 1	