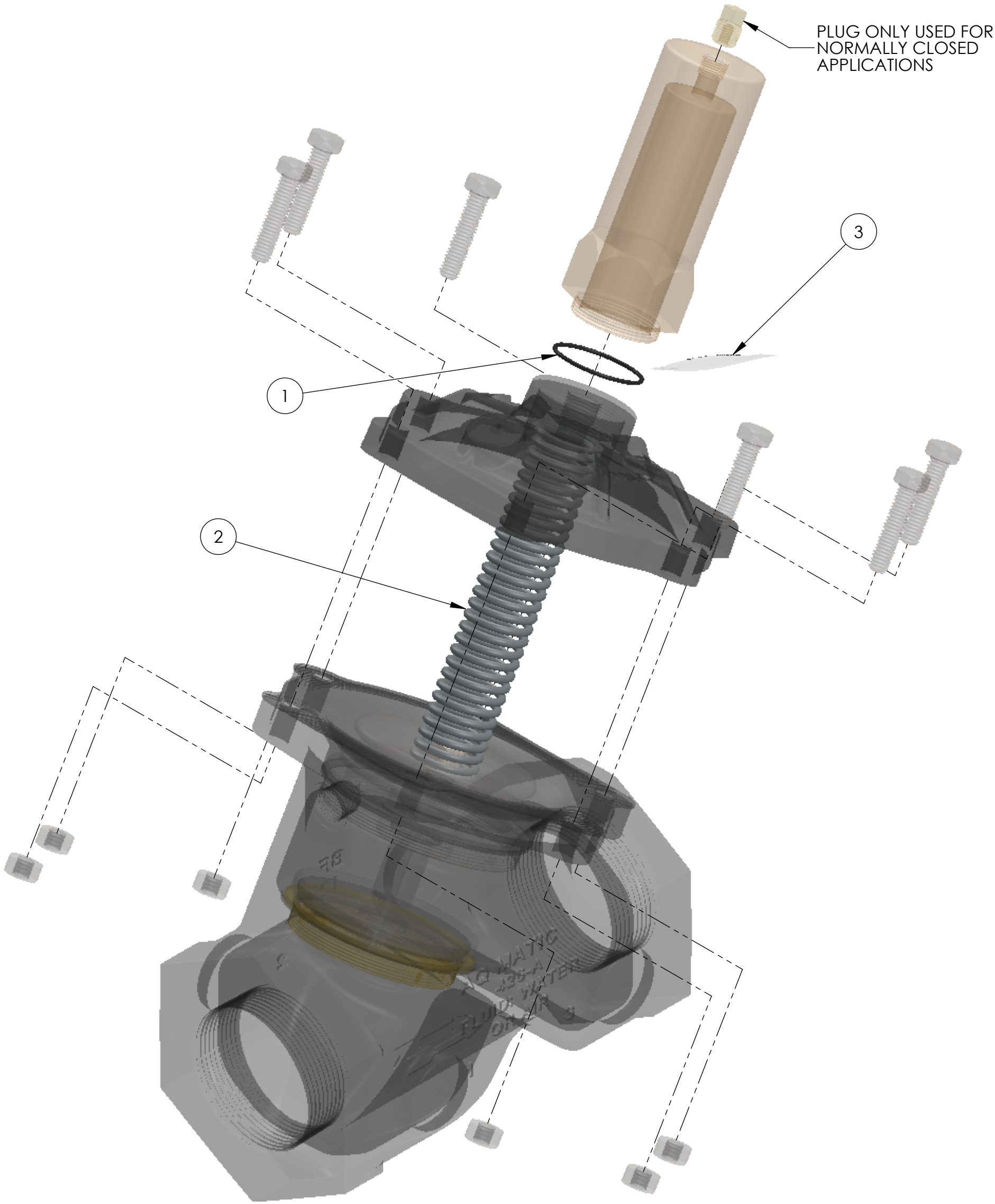


ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	1071677	ORB-025	O-RING,-025,BUNA	1
2	1074429	426-SSB	COMPRESSION SPRING	1
3	42561	-	LUBRICANT,SILICONE,PACKET	1

1070513 INTERNAL PARTS KIT
ASSEMBLY INSTRUCTION
MODEL NO. AV6-SC/AV7-SC

REVISIONS				
ECN	REV	DESCRIPTION	DATE	APPROVED
2485	A	INITIAL RELEASE	4/9/2025	PMJ



- NOTES:
- ALL O-RINGS MUST BE INSTALLED WITH 42561 SILICONE LUBRICANT.
 - ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

TORQUE TABLE	
PART	TORQUE
SEAT	200 IN-LBS
UPPER SHAFT NUT	140 IN-LBS
LOWER SHAFT NUT	140 IN-LBS
SHAFT GUIDE	200 IN-LBS
CAP SCREWS & NUTS	140 IN-LBS

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.
PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.

THIRD ANGLE PROJECTION

DEFAULT TOLERANCES:
ANGLES : ± 1°
1 PLACE .X: ± .100 [2.54]
2 PLACE .XX: ± .010 [0.3]
3 PLACE .XXX: ± .005 [0.13]

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DESCRIPTION

KIT,AV6/AV7,INT,SAC

DWG NO. 1070513

REV. A

SIZE C

SCALE 2:3

SHEET 1 OF 1