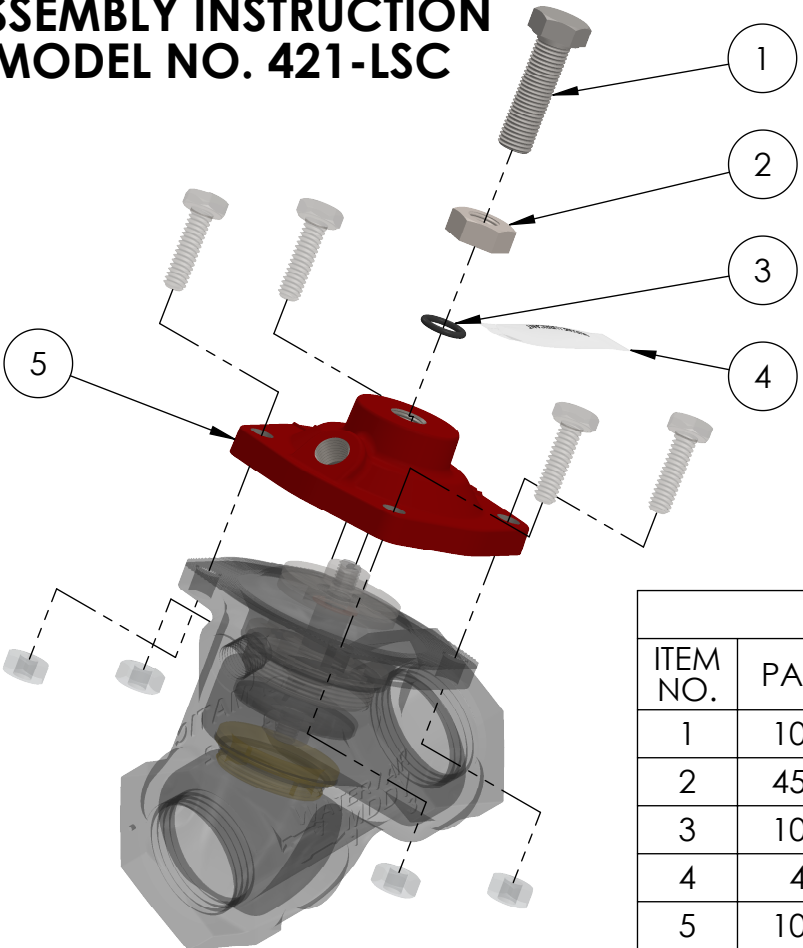


B

B

1074155 CONVERSION KIT
ASSEMBLY INSTRUCTION
MODEL NO. 421-LSC



NOTES:

1. ALL O-RINGS MUST BE INSTALLED WITH SILICONE LUBRICANT.
2. ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

BILL OF MATERIALS

ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	1072361	SCS-0030	SCREW,HEX HD CAP,3/8-24 X 1.2	1
2	4510459	400-H	NUT,STOP,3/8-24,MACHINED	1
3	1071668	ORB-012	O-RING,-012,BUNA	1
4	42561	-	LUBRICANT,SILICONE,PACKET	1
5	1074101	421-CCC	CAP,421,CAST IRON,LS,NPT	1

A

A

TORQUE TABLE

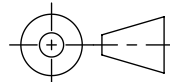
PART	TORQUE
UPPER SHAFT NUT	90 IN.LBS.
LOWER SHAFT NUT	90 IN.LBS.
SHAFT GUIDE	120 IN.LBS.
CAP SCREWS & NUTS	140 IN.LBS.

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.

PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.

DEFAULT TOLERANCES:
ANGLES : $\pm 1^{\circ}$
1 PLACE .X: $\pm .100$ [2.54]
2 PLACE .XX: $\pm .010$ [0.3]
3 PLACE .XXX: $\pm .005$ [0.13]

THIRD ANGLE
PROJECTION



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2015/863 AND EU REACH REGULATION (EC) 1907/2006.

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DESCRIPTION			
KIT,421,CONV,LS			
DWG NO.	1074155	REV.	A
SIZE	A	SCALE	1:2
		SHEET 1 OF 1	