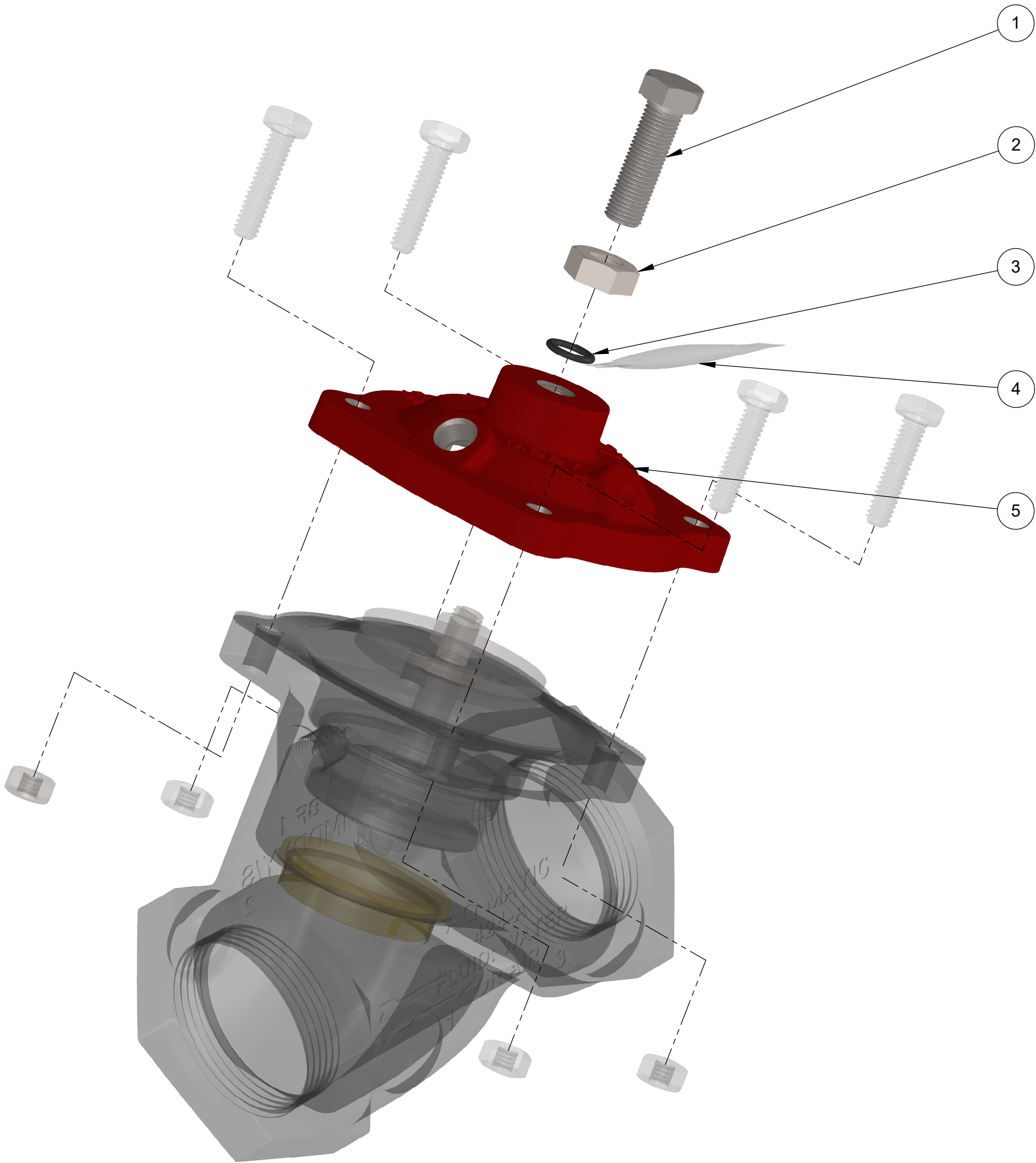


ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	1072362	SCS-0030	SCREW,HEX HD CAP,3/8-24 X 1.2	1
2	4510459	400-H	NUT,STOP,3/8-24,MACHINED	1
3	1071668	ORB-012	O-RING, 2-012	1
4	42561	-	LUBRICANT,SILICONE,PACKET	1
5	1074210	424-CCC	CAP,424,CAST IRON,NPT,LSC	1

1074243 LIMIT STOP CONVERSION KIT
ASSEMBLY INSTRUCTION
MODEL NO. 424-LSC

REVISIONS				
ECN	REV	DESCRIPTION	DATE	APPROVED
2436	A	INITIAL RELEASE	9/4/2024	PMJ



- NOTES:
1. ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

TORQUE TABLE	
PART	TORQUE
CAP SCREWS & NUTS	140 IN.LBS.

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.

PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.

THIRD ANGLE PROJECTION

DEFAULT TOLERANCES:
ANGLES : $\pm 1^\circ$
1 PLACE .X: $\pm .100$ [2.54]
2 PLACE .XX: $\pm .010$ [0.3]
3 PLACE .XXX: $\pm .005$ [0.13]

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AQMATIC
Valves & Controls

DESCRIPTION		
KIT,424,INT,LS		
DWG NO.	1074243	REV. A
SIZE	C	SCALE 1:1
SHEET 1 OF 1		