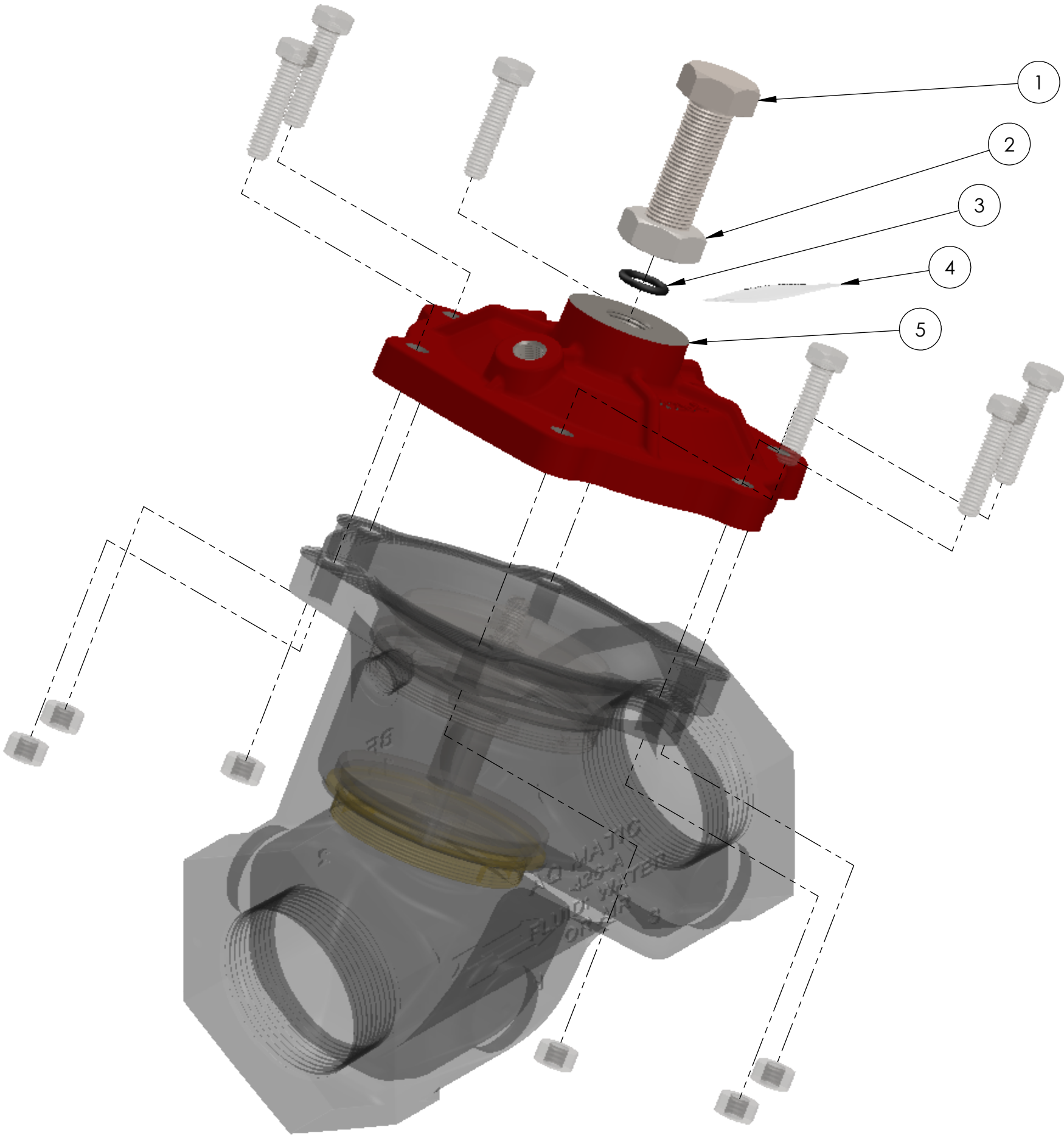


ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	1078676	SCS-0042	BOLT,HEX HD,FLL THRD,5/8-18X2	1
2	1074434	426-U	NUT,LIMIT STOP,W/O-RING GROOV	1
3	1071690	ORB-112	O-RING, 2-112	1
4	42561	-	LUBRICANT,SILICONE,PACKET	1
5	1074354	426-CCC	CAP,426,CI,NPT,LS	1

1074406 POSITION INDICATOR CONVERSION KIT
ASSEMBLY INSTRUCTION
MODEL NO. 426-LSC

REVISIONS				
ECN	REV	DESCRIPTION	DATE	APPROVED
2485	A	INITIAL RELEASE	4/8/2024	PMJ



- NOTES:
- ALL O-RINGS MUST BE INSTALLED WITH 42561 SILICONE LUBRICANT.
 - ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

TORQUE TABLE	
PART	TORQUE
SEAT	200 IN-LBS
UPPER SHAFT NUT	140 IN-LBS
LOWER SHAFT NUT	140 IN-LBS
SHAFT GUIDE	200 IN-LBS
CAP SCREWS & NUTS	140 IN-LBS

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.

PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.

DEFAULT TOLERANCES:
ANGLES : ± 1°
1 PLACE .X: ± .100 [2.54]
2 PLACE .XX: ± .010 [0.3]
3 PLACE .XXX: ± .005 [0.13]

THIS DOCUMENT IS SOLELY THE PROPERTY OF AQ-MATIC.
REPRODUCTION, USE DISCLOSURE, OR TRANSMISSION OF THIS
DOCUMENT OR DETAILS CONTAINED HEREIN, IN PART OR IN WHOLE,
IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF AQ-MATIC
ENGINEERING. THIS DOCUMENT AND ANY COPIES SHALL BE
RETURNED TO AQ-MATIC UPON WRITTEN REQUEST.

THIRD ANGLE
PROJECTION

AQMATIC
Valves & Controls

DESCRIPTION

KIT,426,CONV,LS

DWG NO.	1074406	REV.	A
SIZE	C	SCALE	2:3
		SHEET 1 OF 1	