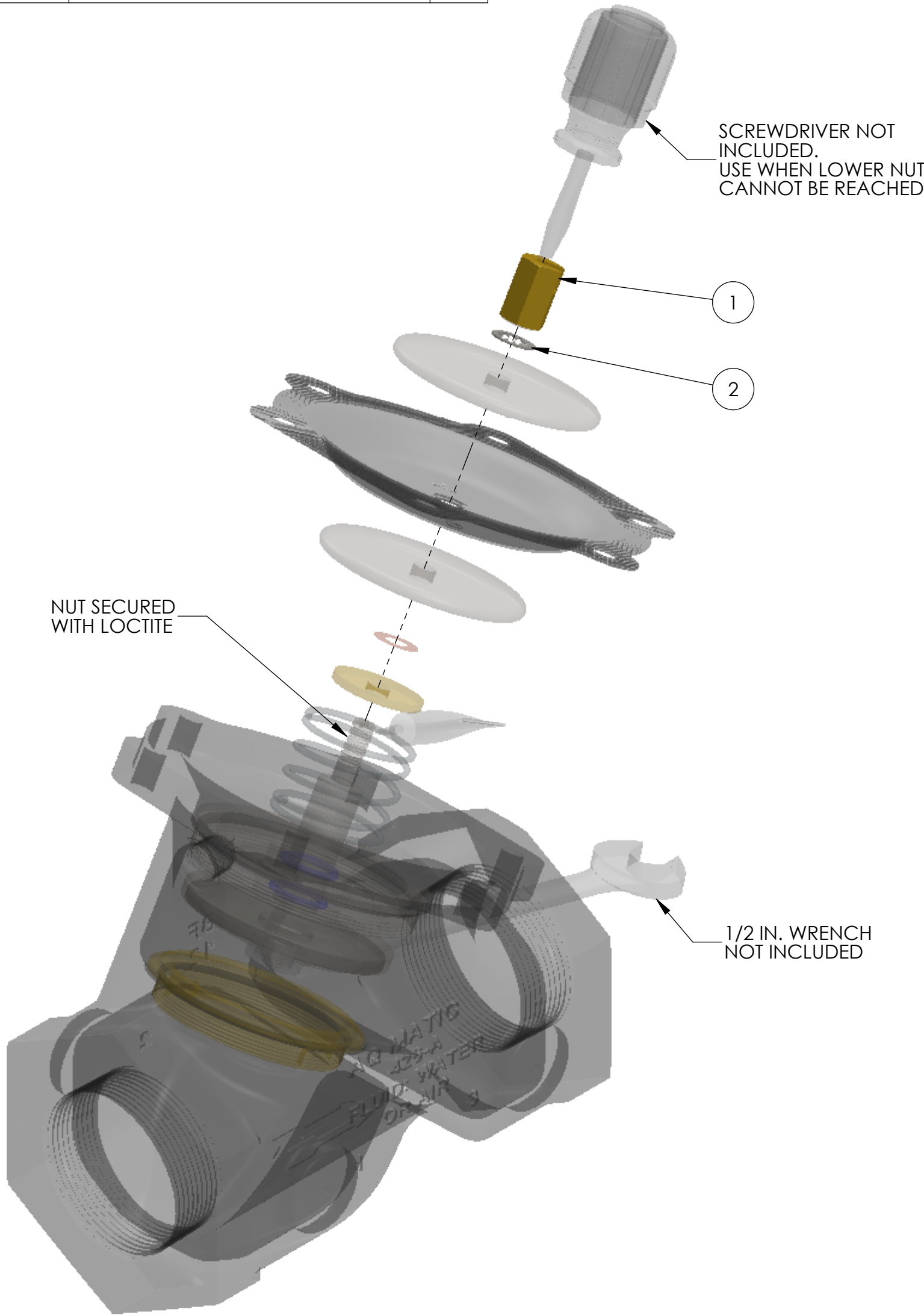


ITEM NO.	PART NO.	MODEL	DESCRIPTION	QTY.
1	1074332	425-TB	NUT,TOP,425,PI	1
2	1073590	WAS-0007	LOCKWASHER,5/16,INTRNL TOOTH	1
3	1071692	ORB-116	O-RING,-116,BUNA	1
4	1074121	421-GF	ROD,GUIDE,PI,V42	1
5	1071688	ORB-108TC	O-RING,-108,BUNA,TFLN CTD	1
6	42561	-	LUBRICANT,SILICONE,PACKET	1
7	1074325	425-PM	PI ROD,425,SS,MACH	1

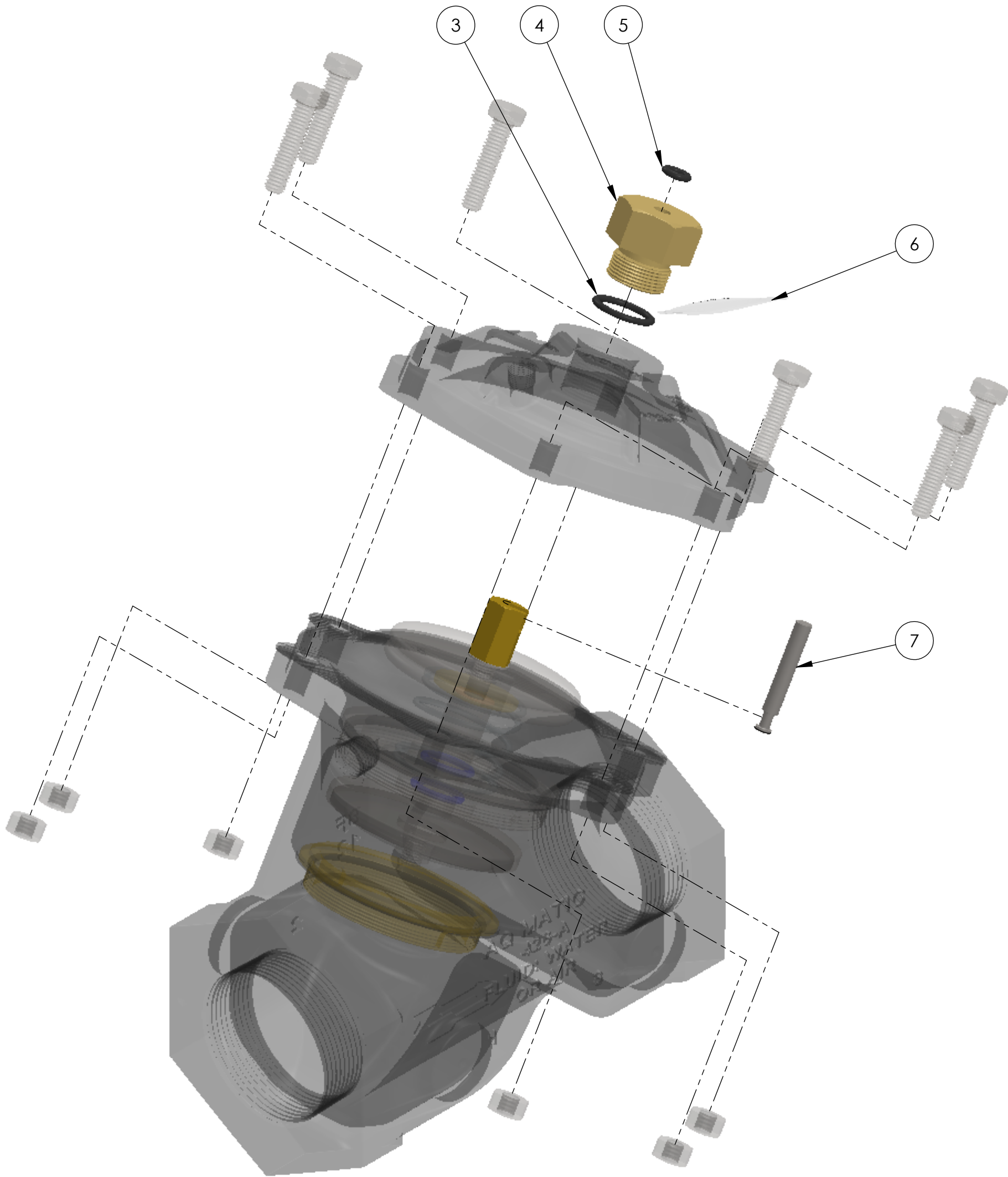
1074413 POSITION INDICATOR PARTS KIT
ASSEMBLY INSTRUCTION
MODEL NO. 426-PI

REVISIONS				
ECN	REV	DESCRIPTION	DATE	APPROVED
2485	A	INITIAL RELEASE	4/8/2024	PMJ

STEP 1



STEP 2



- NOTES:
- ALL O-RINGS MUST BE INSTALLED WITH 42561 SILICONE LUBRICANT.
 - ACTUAL TORQUE MAY BE WITHIN 10% OF NOMINAL VALUE IN TABLE.

TORQUE TABLE	
PART	TORQUE
SEAT	200 IN-LBS
UPPER SHAFT NUT	140 IN-LBS
LOWER SHAFT NUT	140 IN-LBS
SHAFT GUIDE	200 IN-LBS
CAP SCREWS & NUTS	140 IN-LBS

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M -2018.
PRIMARY UNITS SHOWN IN INCHES.
SECONDARY UNITS SHOWN IN MILLIMETERS.
THIRD ANGLE PROJECTION
DEFAULT TOLERANCES:
ANGLES : ± 1°
1 PLACE .X: ± .100 [2.54]
2 PLACE .XX: ± .010 [0.3]
3 PLACE .XXX: ± .005 [0.13]
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**AQ-MATIC**
Valves & Controls

DESCRIPTION
KIT,426,INT,PI

DWG NO. **1074413** REV. **A**

SIZE **C** SCALE **2:3** SHEET 1 OF 1